

LAB JOURNAL - Version 2.0

Experiment No. : LBN 23 Aim : To develop product equivalent to reference product
Equipment Details : Glass RBF with stirrer set up
Reaction Scheme : Safety Precautions :

Input Raw Material

Sr.No	Raw Material	Sources	Cas No.	RM No	Quantity gms	Purity	Rm %	Molecular Wt.	No. of Moles	Molar Ratio
1	Vicaspin LUB 1020 (R226011203) Bu- EO-PO HV-66.0/ MW-1100	Viswaat			153.0			1100	0.14	1.0
2	P2O5	Commercial			8.403				0.059	0.42
3	Epomine SP-018	Nippon			29.3	100				
4	2 ethyl hexyl acrylate				57.9	100		184.3	0.31	
5	Step- B reaction mass (20%)				33.7					
6	Step- A product				176.5					

Experimental Procedure

Sr.No	Time hrs	Temperature °C	Pressure/Vacuum-N2	Process Steps	Remarks
1	1-2 / 1-2	45-50 / 60-65	N2	Step- A To main reactor added Vicaspin LUB 1020 (R226011203) Bu- EO-PO HV-66.0/ MW-1100 under stirring and nitrogen atmosphere temp. 40 deg increased temp slowly with addition of P2O5	viscous clear mass
2	3 / 3 / 2	45-50 / 65-70 / 75-80	N2	Step-B To main reactor added Epomine SP-018- reaction mass held with slow addition of 2 ethyl hexyl acrylate, checked free acid at interval	AV-49.3, free acid 0.5
3	1	60-65	N2	Step-C To main reactor added Step- B reaction mass (20%) and Step- A product, mixed till uniform	AV 47.7 Amine 29.0

Optimized Reaction Conditions: Temperature c: 75-80 | N2/Vac: N2 | Time: 5h

Critical Process Parameter

Sr No	Source	Time	Temp	Observation Details
1	Step-A	1-2	50	viscous clear mass

Critical Parameters

S.no	Parameter	Reference	Value
1	av	43.2	47.7
2	aminev	30.1	29.0

SPDu :
Conclusion: AV 47.7 against target 43.2; batch outside range, rework planned.